



INSTALLATION INSTRUCTIONS
SIDE EXIT EXHAUST
TITAN

Materials supplied:

1. Exhaust assy.
2. Clamps

Equipment needed:

1. Assorted sockets and wrenches
2. Spray lubricant



WARNING:

**IF YOU ARE NOT EXPERIENCED IN THIS AREA OF
AUTOMOTIVE MECHANICS WE STRONGLY URGE THAT
YOU REFER THIS INSTALLATION TO YOUR MECHANIC.**

Installation:

1. Begin installation by lifting vehicle to allow access to exhaust system. Please observe all normal safety precautions (i.e. safety glasses, jack stands) when working underneath vehicle.
2. Lubricate exhaust hangers and flange bolts to aid in removal. Remove the rear tailpipe section by unbolting at the flange and removing the hanger.
3. Remove the center and front assembly and hangers.
4. Transfer the hangers onto the new system.
5. Install the front and center sections of the STILLEN exhaust system. You will reuse the stock, laminated steel gaskets. Do not tighten the nuts and clamps at this time.
6. Install the 90° elbow into the rear of the muffler with the long end inserted into the muffler.
7. Install the rear section.
8. Align the exhaust, making sure there is adequate frame clearance and correct exhaust tip alignment. Make sure system is clear of all wires and lines. Verify that the exhaust pipes are inserted far enough into the flared sections for correct clamp engagement. If all checks satisfactory fully tighten all clamps and nuts from front to rear. Lower vehicle, start and check for exhaust leaks. Enjoy your new exhaust Stillen exhaust!

