



INSTALLATION INSTRUCTIONS
STILLEM REAR SECTION STAINLESS STEEL EXHAUST
2002 NISSAN ALTIMA 2.5L
P/N 508245

Materials supplied:

1. Stillem Muffler Assembly

Equipment needed:

1. Assorted sockets and wrenches
2. Assorted pliers
3. Lubricating Oil (WD-40)



WARNING:

**IF YOU ARE NOT EXPERIENCED IN THE AREA OF
AUTOMOTIVE MECHANICS WE STRONGLY URGE THAT
YOU REFER THIS INSTALLATION TO YOUR MECHANIC.**

Installation:

1. Removal of OEM muffler
 - a. Jack the rear of the vehicle up and support on jack stands. Make sure that the jack stands are in proper position before you start working underneath the car. We recommend raising the vehicle on a lift if possible.
 - b. The stock muffler is supported by one 2" exhaust clamp and one rubber isolator that is attached to the muffler with a mounting bracket that is held on with three nuts.
 - i. Loosen and remove the nuts on the from the exhaust clamp in the inlet pipe, if they are rusted or stuck apply liberal amounts of penetrating oil and let sit for a moment, you will be reusing the clamp for installation.
 - ii. Loosen and remove the three nuts holding the rubber isolator mount to the muffler, move the grounding wire out of the way so it is not damaged during removal. You will be reusing one of the nuts for the grounding strap on the new muffler.
 - iii. Withdraw the muffler from the vehicle.
 - iv. Apply liberal amounts of lubricating oil to the rubber isolator and remove the mounting bracket.
2. Installation of the Stillem Performance Exhaust
 - a. Hang the Stillem Exhaust on the rubber isolator mount while, at the same time, maintaining alignment of the exhaust pipe flange and the inlet flange of the Stillem muffler. Be sure that the inlet pipe is seated all the way down on the stud of the stock exhaust pipe.
 - b. Install the 2" exhaust clamp onto the mounting flange and tighten evenly and securely.
 - c. Attach the ground strap to the muffler using one of nuts removed previously.
 - d. Start the vehicle and check your installation for leaks.
3. **DONE!**

