



INSTALLATION INSTRUCTIONS
Stillen Rear Section Exhaust
2007 Nissan Sentra
P/N 504231

Materials supplied:

1. (1) Stillen Muffler
2. (1) Exhaust gaskets
3. (2) Flange bolts
4. (2) Flange nuts

Equipment needed:

1. Assorted sockets and wrenches
2. WD-40™ or other Spray lubricant

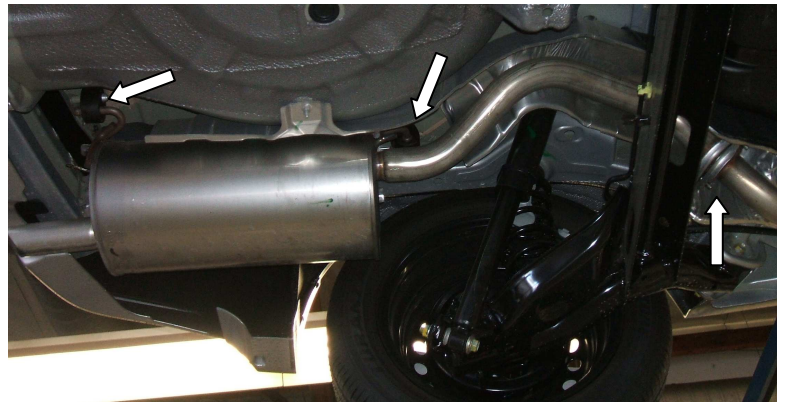


WARNING:
**IF YOU ARE NOT EXPERIENCED IN THE AREA OF
AUTOMOTIVE MECHANICS, WE STRONGLY URGE THAT YOU
REFER THIS INSTALLATION TO YOUR MECHANIC.**

Note: This system is designed to use the stock hanger locations. Please check the alignment of your OEM system before installation. If the tips of your OEM system are not straight or centered in the rear valance, then the replacement system will also be misaligned.

Removal of the O.E.M. system:

1. Park the vehicle on a smooth level asphalt or concrete surface and set the parking brake firmly. Place a block in front of and behind the front wheels. Jack up the rear of the vehicle and place on jack stands under the frame in the manufactures specified locations. Alternatively, it would be best to *have the vehicle raised on a hydraulic lift.*



Warning: Do not work under a vehicle being held up by only a jack. Place jack stands securely under the vehicle in the manufacture-specified location.

2. Spray all the rubber hangers with a spray lubricant to ease removal of the system.
3. The stock muffler is secured to the vehicle by 3 rubber hangers and at the flange. Make sure to unbolt the ground before removal.

Installation of the Stillen Muffler:

4. To aid installation, spray the rubber isolators with spray lube.
5. Install your new muffler as previously removed. Reattach the ground.
6. Start the vehicle and check for leaks.
7. Done.

