



## INSTALLATION INSTRUCTIONS

Stillen Grill  
P/N KB11926G/M  
08 G37

### Materials supplied:

1. Grill Surround
2. Grill Insert
3. (12) #6 Screws & washers
4. (4) #12 Screws

### Equipment needed:

1. Assorted sockets and wrenches
2. +,- Screwdriver



### WARNING:

IF YOU ARE NOT EXPERIENCED IN THE AREA OF BODY REPAIR WE STRONGLY URGE THAT YOU REFER THIS INSTALLATION TO YOUR BODY SHOP.

**NOTE:** Preparation of the urethane surfaces to be painted is important to achieve proper fit and finish. However, these components are flexible and attention should be paid to the type of paint chosen for these applications.

### NOTES ABOUT INSTALLATION, CLEANING, AND PAINTING

Pre-fit all pieces to the vehicle. Once you are assured that you have the right aero kit you may proceed. If you don't, please call *Stillen* right away. We highly recommend using masking tape anywhere the aero kit may be touching the vehicle body to prevent scratches during the pre-fit. Do any sanding, filing, or spacing necessary (before painting) for a clean tight fit. Spending the extra time now will assure you of a perfect "factory" installation.

### PAINTING URETHANE

**Urethane components require a special cleaning and painting procedure to obtain a proper finish.** Once the urethane components have been properly pre-fitted **CLEAN AND SCRUB THEM!** Using plenty of hot water, plenty of scouring powder (like AJAX<sup>®</sup> or COMET<sup>®</sup>) and a #7447 Scotch Brite<sup>®</sup> pad. Scrub each piece thoroughly until there are no shiny spots. Scrub all surfaces! The goal is to achieve an even dull finish on all surfaces to be painted. After you've finished scrubbing the parts completely repeat the procedure one more time. If this is not done properly the paint will not stick!

Any automotive primer will provide excellent adhesion to the part if the surface is properly prepared, however, **we do not recommend using lacquer primer on urethane components due to its rigidity.** Elastomeric or acrylic primers can be used but elastomeric primers, due to the flex agent added, are preferred over acrylic primers. Light sanding is recommended after primer has dried and before final color painting.

On all the *Stillen* urethane components, the preferred procedures are:

- A. Pre-fit, sand, and shape.
- B. Paint
- C. Install

## INSTALL

1. First you will begin by removing the various clips and bolts securing your stock air deflector shield. This will give you access to the nuts holding your stock grill in place. Care must be taken when removing the air deflector shield as you will need to unclip the harness underneath it as you pull the shield off the vehicle. See **(Fig.1)**
2. Next you will remove your stock grill by unbolting the various nuts and clips holding it in place. See **(Fig.2)**
3. Using the 12 provided screws and washers, install the grill to the urethane surround.
4. Transfer over the emblem from your stock grill onto your new grill. See **(Fig.3 & Fig.4)**
5. Reinstall your new grill using the provided self-tapping screws.
6. Reinstall the air deflector shield as it was removed.
7. DONE!!!!

